

1 Remediation of coastal marine sediments using granulated coal ash
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1 **Abstract**

2 It is very important to reduce phosphorus flux from sediment as well as
3 cutting down terrigenous loads in order to control eutrophication in
4 semi-enclosed coastal seas. Hydrogen sulfide is also a noxious substance
5 which is highly toxic and fatal to benthic organisms. The purpose of this
6 study is to evaluate remediation efficiency of organically enriched sediments
7 using granulated coal ash (GCA) in terms of reducing benthic phosphorus
8 flux and hydrogen sulfide. A flow-through experimental system was used to
9 simulate the semi-enclosed water bodies. The application of GCA decreased
10 the concentration of PO_4^{3-} in the pore water effectively, and reduced
11 phosphate releasing flux from the sediment into overlying water by 37-44%
12 compared to the control. The hydrogen sulfide in the pore water was also
13 decreased by 77-100%, due to adsorption onto the GCA and deactivation of
14 sulfate-reducing bacteria due to increasing pH. Thus, GCA is a promising
15 recycled material for reducing phosphate releasing flux from
16 organically-enriched sediment to alleviate eutrophication as well as reduce
17 the concentration of hydrogen sulfide in pore water.

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19 **Key words**

20 enclosed water body, hydrogen sulfide, coal ash, marine sediment, thermal
21 power station, phosphate

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1. Introduction

The Seto Inland Sea is the largest enclosed sea located in the western part of Japan. In such enclosed water bodies, massive growth of algae has been observed every year often leading to high consumption of dissolved oxygen owing to decomposition of dead cells [1, 2]. Oxygen depletion is fatal to organisms and brings much economic losses to aquaculture industries. One of the reasons why the massive growth of algae occurs is the significant phosphate supply from organically enriched sediments accumulated on the bottom of enclosed water bodies located in areas off the coast of large cities.

For example, the phosphate releasing flux from the sediment into seawater is twice higher than that of terrigenous loads to Hiroshima Bay, which is located on the western part of the Seto Inland Sea and dotted with many small inlets [3]. Therefore, it is an important strategy to reduce phosphorus flux from the sediment as well as cutting down terrigenous loads to alleviate eutrophication.

Furthermore, hydrogen sulfide (H_2S) is produced in the sediments through reduction of sulfate ions by sulfate-reducing bacteria [4]. Hydrogen sulfide is harmful for living organisms, and consumes oxygen when it is oxidized. In Japan, 0.2 mg/g of acid volatile sulfide (AVS; not only H_2S but also including several sulfur compounds) is proposed as a cut-off criterion for sustainable aquaculture in coastal seas [5]. However, in reality, the sediments in approximately half of the Seto Inland Sea where is one of the major centers for aquaculture activity in Japan do not meet the AVS criterion [6]. Thus, it is important to reduce hydrogen sulfide concentration in the sediments to restore and maintain healthy aquatic ecosystems.

Granulated coal ash (GCA) is a by-product from coal thermal power stations. In 2005, 11 Mt of coal ash was generated from coal thermal power

1 stations and other industries in Japan [7]. Coal ash is classified into two
2 categories: bottom ash generated in boilers and fly ash from waste gas
3 treatment process, the latter comprising 85-95% of total coal ash. The GCA
4 used in this study is the product of mixing granulated fly ash with cement as
5 a binder. Generally, GCA has been used only for road beds, construction
6 material and coarse aggregates for concrete. Therefore, new applications
7 utilizing by-product from coal thermal power stations are expected to
8 contribute towards promoting recycling consciousness and waste reduction
9 within the society.

10 Previous studies have proven that GCA adsorbed hydrogen sulfide and
11 phosphate in seawater efficiently in batch experiments [8, 9]. GCA can
12 reduce concentration of phosphate effectively even though the sediment
13 conditions are highly reductive in which iron type amendments cannot be
14 applied [8]. Furthermore GCA has a high adsorption capacity for hydrogen
15 sulfide compared to other materials [9]. Thus, GCA is more suitable than any
16 other material for remediation of enclosed water bodies where the sediment
17 condition are generally very reductive with observed significant phosphate
18 releasing flux and hydrogen sulfide generation. However, there have not
19 been much scientific reports on the application of GCA for remediation of
20 organically enriched sediments compared with other materials such as
21 steel-making slag [10-12]. As far as we know, this study will provide the
22 initial observations needed in developing an amendment for
23 organically-enriched sediment remediation using containers to simulate
24 enclosed water bodies and to prove the phosphate and hydrogen sulfide
25 removal efficiency of GCA. This proposed simple remediation technology
26 involving the addition of GCA to organically-enriched sediments is also
27 promising for coastal environmental remediation efforts in many developing

1 countries where expensive remediation technology is generally unavailable
2 and impractical.

3 The purpose of the present study is to evaluate remediation efficiency of
4 GCA application to organically enriched sediments in terms of reducing
5 hydrogen sulfide and phosphate using container experiments with flow
6 through system simulating enclosed water bodies.

7

8 **2. Materials and methods**

9 **2.1. Granulated coal ash (GCA)**

10 The GCA used in this study is a commercially-sold product, named
11 'Hi-beads' (Energia Eco Materia Co., Inc.) with 5 mm diameter, which is
12 produced through the granulation process of pulverized fly ash from coal
13 firing systems generated from thermal power stations (Chugoku Electric
14 Power Co. Inc.) with added cement as binder amounting to 15% of the final
15 product.

16 Previous studies showed the GCA is mainly composed of SiO_2 , CO_3 , Al_2O_3 ,
17 CaO , C and Fe_2O_3 with quartz and aluminosilicate crystal phase, and their
18 concentrations are 395, 133, 126, 55.4, 27.4 and 22.5 g/kg, respectively [13].
19 The environmentally regulated substances dissolved from the GCA used in
20 this study were obviously below the standard levels for environmental
21 criteria in Japan [13].

22

23 **2.2. Container experiments**

24 **2.2.1 Experimental settings**

25 The container experiment was designed to simulate an enclosed water body
26 (Fig. 1). The experiment was conducted from August 27th to October 10th in
27 2007. The GCA and sediments (described below) were mixed in round black

1 polyethylene containers (ϕ : 550 mm, h: 420 mm), and sand-filtered natural
2 seawater was supplied and allowed to overflow at an exchange rate of 0.7/d,
3 which is the average exchange rate of seawater between the upper and
4 lower layers of the water column in the northern part of Hiroshima Bay.
5 These containers were placed in a water bath (1000 L FRP container) to
6 prevent rapid water temperature changes during the experimental period.
7 The light intensity was adjusted to 50-120 $\mu\text{mol}/\text{m}^2/\text{s}$ to simulate the
8 conditions of shallow coastal areas using loosely-woven nylon black sheets
9 (cheese cloth) placed over the containers.

10 The sediment was collected from the Ohzu Inlet located at the head of
11 Hiroshima Bay where it is affected by high terrigenous nutrient load from
12 Hiroshima city and where seawater exchange is very low. Debris and pebbles
13 were removed from the sediments before use. In the experimental container,
14 50 L of sediment and 50 L of the GCA were mixed, while 50 L of sediment
15 without the GCA was used as a control. The container experiment was
16 conducted in triplicates.

17 The black colored organically enriched sediment collected here shows highly
18 reduced condition with pungent smell caused by ammonia and hydrogen
19 sulfide. This situation may be similar to conditions observed in coastal areas
20 adjacent to large cities in Japan and many developing countries.

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22 **2.2.2 Overlying seawater analyses**

23 Overlying seawater samples were collected at Day 0 (initial), 9, 25, 35 and
24 45 after mixing GCA with the sediment. Water temperature, salinity and pH
25 were measured directly by dropping a multiple electrode (U-10, Horiba) into
26 the container on site. The overlying water samples for dissolved oxygen
27 (DO) and nutrients analyses were collected 5 cm apart from the top of the

1 sediment by a siphon tube. DO was determined by Winkler method on site
2 [14]. The overlying water samples for nutrients analyses were filtered
3 through 0.45 μm membrane filters (MILLEX-HV, Millipore) and transported
4 to a laboratory under cool and dark conditions inside an ice chest. Thereafter,
5 the concentrations of $\text{PO}_4\text{-P}$, $\text{NH}_4\text{-N}$, $\text{NO}_2\text{-N}$ and $\text{NO}_3\text{-N}$ were determined by
6 standard methods [14] (ascorbic acid reduction molybdate blue adsorption
7 spectrophotometry, indophenol blue method,
8 N-(1-naphthyl)-ethylenediamine adsorption spectrophotometry and Cd-Cu
9 reduction N- (1-naphthyl)- ethylenediamine adsorption spectrophotometry,
10 respectively) using an auto analyzer (SWATT, BLTEC).

11

12 **2.2.3 Sediment analyses**

13 Sediment samples for sediment quality analysis and pore water analysis
14 were collected at Day 0 (initial and just after the mixing with the GCA), 9, 25,
15 35 and 45 after mixing GCA with the sediment. Sediment cores were
16 sampled using a cylindrical Tupperware canister (ϕ : 77 mm, h: 47 mm), and
17 pH and oxidation and reduction potential (ORP) were measured immediately
18 using electrodes (PRN-40, Fujiwara, RM-12P, TOA DK). Thereafter, the
19 Tupperware canisters were sealed and transported to the laboratory under
20 cool and dark conditions inside an ice chest.

21

22 **2.2.4 Pore water analyses**

23 The sediment samples were centrifuged at 3,500 rpm for 10 min to
24 separate pore water from the sediment. Unfiltered sample was used for
25 determining concentration of hydrogen sulfide using a detection tube (200SB,
26 Komyo Rikagaku Kougyo). The rest of the pore water was filtered through a
27 0.45 μm membrane filter (MILLEX-HV, Millipore) and used for

1 determination of $\text{PO}_4\text{-P}$, $\text{NH}_4\text{-N}$, $\text{NO}_2\text{-N}$, and $\text{NO}_3\text{-N}$ concentrations. The
2 nutrients were determined by the same methods as the overlying water
3 analyses using an auto analyzer (SWATT, BLTEC).

4 5 **3. Results**

6 **3.1 Overlying water**

7 Throughout the experimental periods, water temperature and salinity of
8 the overlying water did not show statistical significance between the GCA
9 container and control, changing only in the range of 23.6-29.4 °C and
10 2.85-3.12%, respectively.

11 The pH of the overlying water of the GCA container was higher than that
12 of the control with a statistical significance ($p < 0.01-0.05$) except for Day 25
13 (Fig. 2).

14 The DO concentrations in the overlying water of the GCA containers were
15 higher than that of the control after Day 25 (Fig. 3).

16 The concentration of PO_4^{3-} in the overlying water of the GCA container
17 decreased by 18-31% compared to the control and showed a statistical
18 difference ($p < 0.05$) on Day 35 (Fig. 4).

19 The concentrations of NH_4^+ , NO_2^- and NO_3^- in the overlying water are
20 shown in Figs. 5 and 6, respectively. The concentration of NH_4^+ of the
21 overlying water did not show statistical significance between the GCA
22 container and the control. The concentration of NO_2^- and NO_3^- in the
23 overlying water of the GCA container is higher than that of the control with a
24 statistical significance ($p < 0.05$) on Day 35.

25 26 **3.2 Pore water**

27 The concentration of PO_4^{3-} in the pore water of the GCA container

1 decreased by 62-97% compared to the control, and showed a statistical
2 significance ($p < 0.01-0.05$) except on Day 45 (Fig. 7).

3 The concentration of H_2S in the pore water of the GCA container
4 decreased by 77-100% compared to the control, and showed a statistical
5 significance ($p < 0.05$) on Days 35 and 45 (Fig. 8).

6 The concentrations of NH_4^+ , NO_2^- and NO_3^- in the pore water did not show
7 significant differences between the GCA container and control. However, the
8 concentration of NH_4^+ in the pore water of the control tended to be higher
9 than that of GCA container (Fig. 9), while the concentrations of NO_2^- and
10 NO_3^- in the pore water of the control were higher than that of GCA container
11 except just after the mixing of GCA (Fig. 10).

12 13 **3.3 Sediment**

14 The pH of the GCA container was higher than that of the control and
15 showed a statistical significance ($p < 0.05$) on Days 25 and 45 (Fig. 11).

16 The ORP of the GCA container was lower than that of the control, and
17 showed a statistical significance ($p < 0.01$) on Days 9 and 35 (Fig. 12).

18 19 **4. Discussion**

20 The pH of the GCA container and the control were 8.2-8.6 and 8.0-8.3 for
21 overlying waters and 6.7-8.9 and 6.7-7.5 for sediments, respectively (Figs. 2,
22 11). The pH increase in the GCA containers was caused by the hydrolysis of
23 calcium salts such as $CaCO_3$ and $CaCl_2$ [13]. Generally, pH of organically
24 enriched sediment is weakly acidic owing to organic acid generated by the
25 decomposition of organic matter and protons produced by nitrification. The
26 pH range is considered intolerable for sulfate reducing bacteria, because
27 their habitable pH range is 5.5-8.5 [15-17]. Thus, GCA application is effective

1 in the deactivation of such sulfate reducing bacteria as well as for
2 neutralizing sediment pH. On the other hand, the pH increase in the
3 overlying water of the GCA container is within a few values because water
4 exchange rate based on in situ condition (0.7/d) and the carbonate buffer
5 action were considered to have prevented the pH from increasing. Thus, the
6 application of GCA in appropriate amounts will not affect the water column
7 in terms of pH changes.

8 The DO concentration in the overlying water of the GCA container was
9 higher than that of the control after Day 25 (Fig. 3). The DO concentration of
10 overlying water and NH_4^+ concentrations in pore water indicated almost
11 same pattern until Day 25 between the GCA container and the control (Figs.
12 3, 9). However, after Day 25, NH_4^+ concentration in pore water of the control
13 was higher than that of GCA container and its evolution corresponded well
14 with the DO decrease seen in the control. Therefore, the DO in the control
15 may be consumed by NH_4^+ oxidation in the pore water, while DO
16 consumption of the GCA container was suppressed compared with the
17 control due to decreasing NH_4^+ in the pore water which consumes oxygen
18 when it is oxidized. Furthermore, the concentration of hydrogen sulfide in
19 the GCA container was also very low compared with the control (Fig. 8),
20 which indicated oxygen consumption required for the oxidation of hydrogen
21 sulfide in the GCA container was suppressed simultaneously compared with
22 the control.

23 The concentration of PO_4^{3-} in the overlying water of the GCA container was
24 lower than that in the control (Fig. 7). The decrease of PO_4^{3-} concentration of
25 the overlying water in the GCA container is mainly due to the suppression of
26 PO_4^{3-} releasing flux from sediments into overlying water as will be described
27 later.

1 The concentration of PO_4^{3-} in the pore water in the GCA container also
2 decreased dramatically to $1.2 \mu\text{M}$ from $38.8 \mu\text{M}$ after the application of GCA
3 even under highly reductive sediment conditions such as ORP of -328 -- 436
4 mV (Figs. 7, 12). The significant decrease of PO_4^{3-} concentration is brought
5 by the formation of calcium phosphate on the GCA surface [8]. The GCA
6 contains 55.4 g/kg of calcium oxide and its surface is alkaline [13], which is
7 favorable for the formation of calcium phosphate [18]. Thus, the PO_4^{3-} in the
8 pore water of the GCA container was adsorbed effectively onto the GCA with
9 the precipitation of calcium phosphate.

10 The phosphate releasing flux from the sediment into the overlying water
11 was calculated as follows: the average phosphate concentration in the
12 seawater supplied to each container was $1.5 \mu\text{M}$ during the experimental
13 period. The volume of overlying water is 63.4 L and exchanged at a rate of
14 $0.7/\text{d}$. Thus, the mass of phosphate-P loading into the experimental container
15 is $67 \mu\text{mol P/d}$ which was calculated by multiplying the phosphate
16 concentration in the overlying water by 63.4 L (volume of the overlying
17 water) and $0.7/\text{d}$ (seawater exchange rate). In this estimate, the adsorbed
18 amount of phosphate was negligible because the adsorption capacity of GCA
19 is poor under low PO_4^{3-} concentration [8]. The phosphate releasing flux from
20 the sediment into overlying water was calculated using the difference of
21 phosphate concentrations between the supplying water and the effluent,
22 divided by 0.26 m^2 , which is the surface area of the sediment.

23 The phosphate releasing flux from the sediment is shown in Fig. 13. The
24 fluxes increased in both GCA container and control. One of the possible
25 reasons for the increasing flux is the decrease of sediment ORP. The
26 phosphate release from the sediment is enhanced [19, 20] since ferric salts
27 are reduced into ferrous salts and iron phosphate is released into the

1 overlying water simultaneously under reduced conditions similar to the
2 conditions in the present study. This observation is supported by the
3 decreasing ORP values from -350 mV to -380- -440 mV owing to the
4 decomposition of organic matter, etc. (Fig. 12). The phosphate releasing flux
5 from the sediment into overlying water in the control was 110-540 $\mu\text{mol}/\text{m}^2/\text{d}$,
6 which was slightly higher than that of Hiroshima Bay in a stratified period:
7 -130-460 $\mu\text{mol}/\text{m}^2/\text{d}$ [21]. On the other hand, the flux of the GCA container
8 was 61-320 $\mu\text{mol}/\text{m}^2/\text{d}$. The phosphate releasing flux into overlying water
9 from the sediment of the GCA container decreased 37-44% compared to the
10 control.

11 The concentration of hydrogen sulfide in the pore water of the GCA
12 container was $<0.1\text{-}1.0 \text{ mg-S L}^{-1}$ (Fig. 8). On the other hand, the hydrogen
13 sulfide concentration of the control increased to 7.6 mg-S L^{-1} corresponding
14 to the decrease in the DO concentration in the overlying water (Fig. 3)
15 caused by the oxidation of hydrogen sulfide [22]. The decrease in
16 concentration of hydrogen sulfide in the GCA container may have been
17 caused by two processes below: (1) the GCA adsorbed hydrogen sulfide
18 effectively by formation of FeS_2 and oxidation to sulfur [9]. (2) the
19 deactivation of sulfate-reducing bacteria due to increase in pH exceeding
20 their tolerable maxima at 8.5 as described above. Thus, the application of
21 GCA is effective in reducing hydrogen sulfide in pore water and causes the
22 suppression of DO consumption required for the oxidation of hydrogen
23 sulfide.

24 Generally, the concentration of NH_4^+ in the GCA container was higher
25 than the control by Day 25, which is caused by increasing sediment pH in the
26 GCA container (Figs. 5, 11). Since the NH_4^+ adsorbed on the sediment
27 electrostatically changes to NH_3 (ammonia) under a high pH, the ammonia

1 without positive charge is released into the pore water [23, 24]. The
2 increasing trend of NH_4^+ concentration in the overlying water of the GCA
3 container during on Days 0-25 corresponded well with the sediment pH of
4 the GCA container. Thereafter, on Days 35-45, concentration of NH_4^+ in the
5 control was higher than that of GCA container, while concentration of NO_2^-
6 and NO_3^- in the GCA container was higher than the control (Fig. 6). The
7 percent ratio of DIN species in the overlying water is shown in Fig. 14. The
8 ratio of NH_4^+ in the GCA container was higher than that of the control
9 during Days 0-25 owing to the sediment pH increase described above,
10 whereas the ratio of NO_3^- in the GCA container was higher than that of the
11 control after Day 25. This may be due to a decrease in the nitrification rate
12 in the control container because the DO concentration was lower in the
13 control than the GCA container on Days 35-45.

14 Most of the dissolved nitrogen (DIN; total of dissolved NH_4^+ , NO_2^- and
15 NO_3^-) in the pore water were NH_4^+ form (Fig. 9, 10) because ORP of the
16 sediment was so reductive at -436 to -328 mV that nitrification cannot be
17 enhanced.

18

19 **5. Conclusions**

20 The purpose of the present study is to evaluate the remediation
21 efficiency of GCA application to organically-enriched sediments in terms of
22 reducing hydrogen sulfide and phosphate.

23 The results showed that GCA can reduce the concentration of PO_4^{3-} in the
24 pore water effectively even though under highly reduced condition and
25 consequently, reduced phosphate releasing flux from the sediment into the
26 overlying water. The GCA application has a big advantage in terms of its
27 being independent of sediment ORP, especially since in highly reductive

1 sediments such iron type amendments cannot be applied.

2 The hydrogen sulfide in the pore water was also reduced with the
3 application of GCA throughout the experimental periods due to adsorption
4 and deactivation of sulfate reducing bacteria by increase in pH.

5 Based on the results obtained in this study, it can be concluded that the
6 application of GCA to organically enriched sediments is effective in reducing
7 phosphate releasing flux and concentration of hydrogen sulfide in pore water.
8 The GCA, therefore, is a promising material for remediation of coastal
9 sediments.

10 The results presented two-pronged environmental measures, namely, to
11 use an industrial by-product safely on one hand, and its effective use as a
12 non-polluting agent to improve deteriorating coastal sediment conditions on
13 the other hand.

14 This proposed simple remediation technology involving the mixing of the
15 GCA with the sediment also holds much promise for environmental
16 restoration in many developing countries where expensive remediation
17 technology is generally unavailable and impractical. Areas where
18 pollution-causing coal thermal power plants are being operated will stand to
19 benefit tremendously from this technology. The GCA used in this study is
20 commercially sold, and usually used as a material for construction in Japan.
21 It is not difficult to source enough amount of GCA for remediation of coastal
22 sediments because some mass production plants for the materials are in
23 operation. For example, according to one manufacturer, maximum daily
24 output of GCA is 600 t per plant represents an average production. The
25 proposed method in this study can be channeled for more effective
26 environmental remediation efforts and at the same time eliminating costly
27 disposal problems and promoting recycling consciousness and waste

1 reduction within the society.

2

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6

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- 26

Figure captions

Fig.1 Schematic drawing of the experimental setting.

Fig. 2 Change in pH of overlying water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 3 Change in DO concentrations of overlying water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 4 Change in PO_4^{3-} concentrations of overlying water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 5 Change in NH_4^+ concentrations of overlying water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 6 Change in NO_2^- and NO_3^- concentrations of overlying water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 7 Change in PO_4^{3-} concentrations of pore water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash

Fig. 8 Change in H_2S -S concentrations of pore water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation

of triplicates.

Fig. 9 Change in NH_4^+ concentrations of pore water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash

Fig. 10 Change in NO_2^- and NO_3^- concentrations of pore water over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash

Fig. 11 Change in sediment pH over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 12 Change in sediment ORP over time.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash, Bars represent standard deviation of triplicates.

Fig. 13 PO_4^{3-} releasing fluxes from the sediment.

○: Control; 50 L of sediment only, ◆: Granulated coal ash; 50 L of sediment mixed with 50 L of Granulated coal ash

Fig. 14 The daily percent ratio of DIN species throughout the study period.

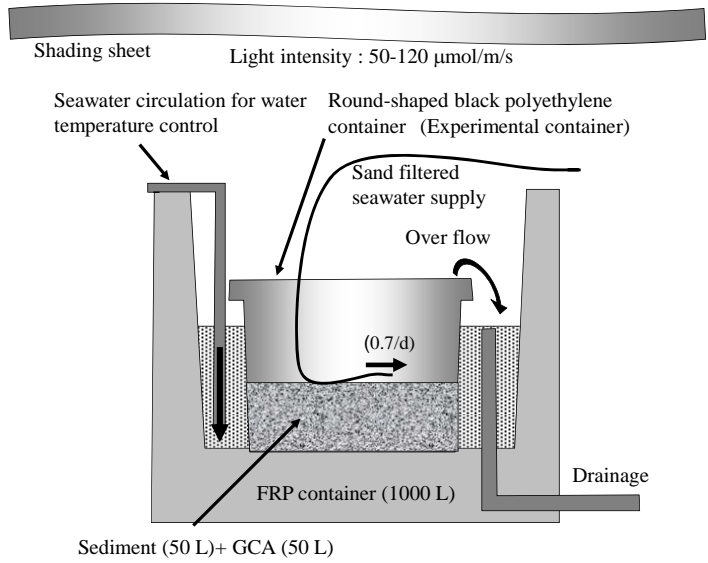


Fig.1

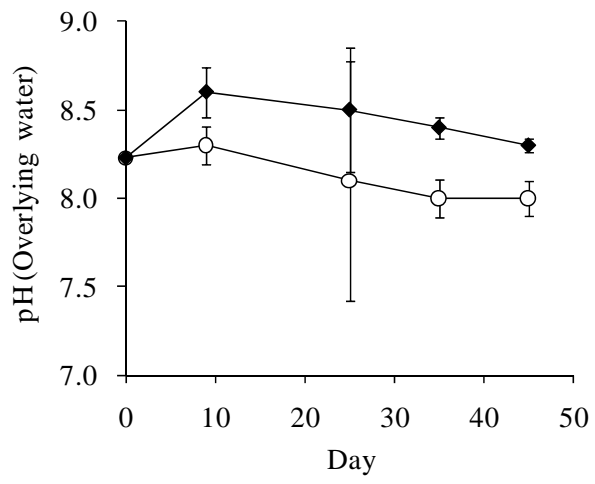


Fig. 2

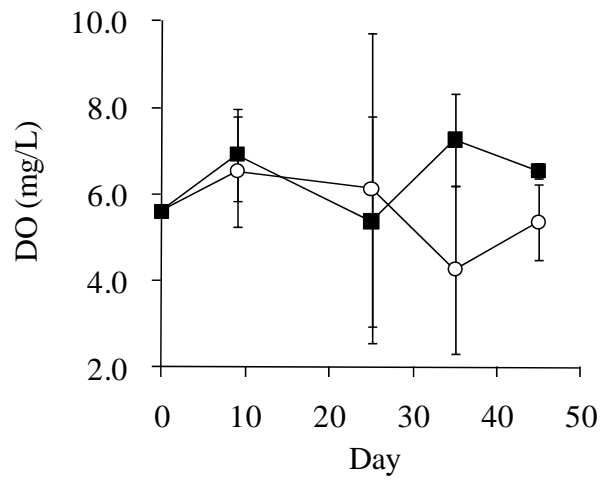


Fig. 3

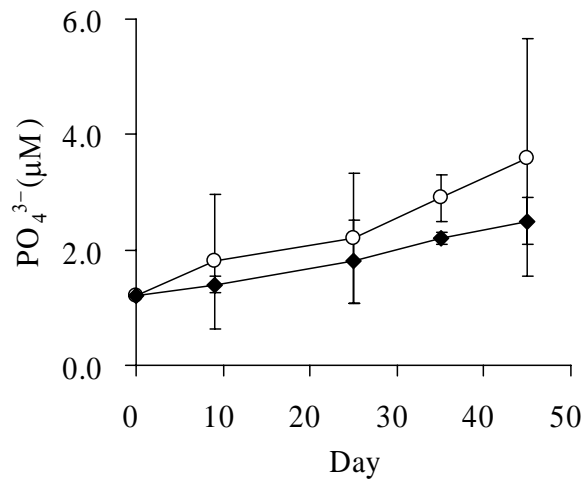


Fig. 4

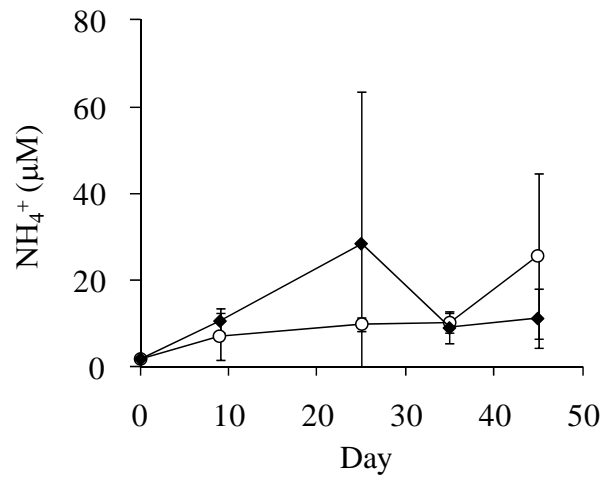


Fig. 5

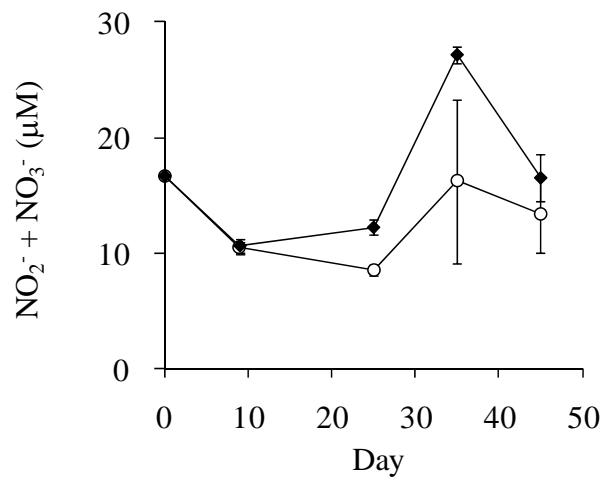


Fig. 6

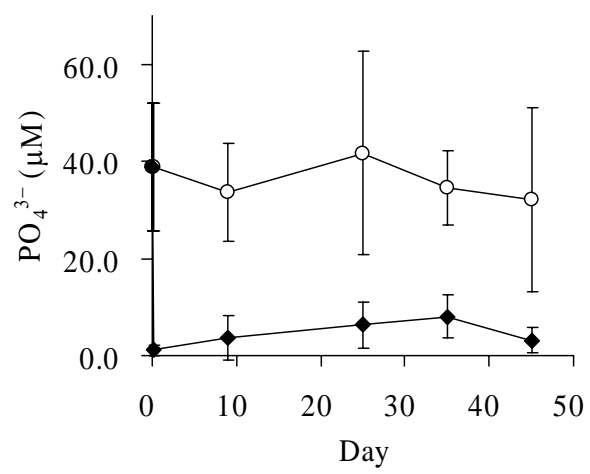


Fig. 7

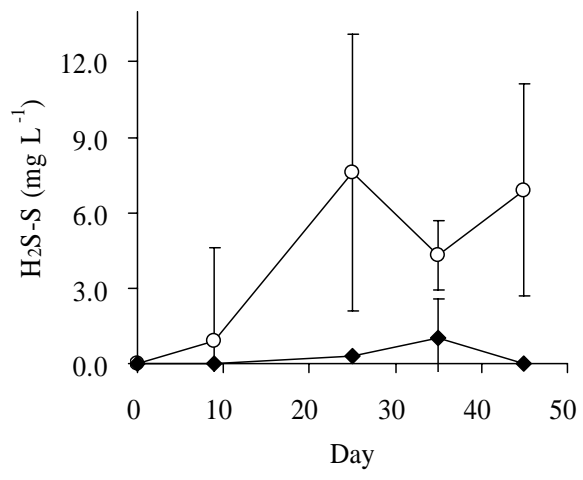


Fig. 8

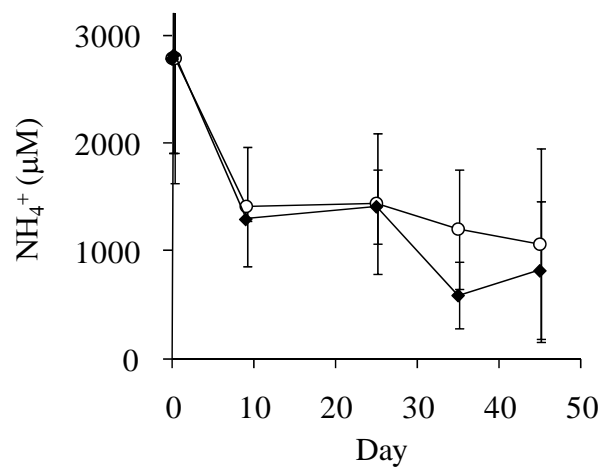


Fig. 9

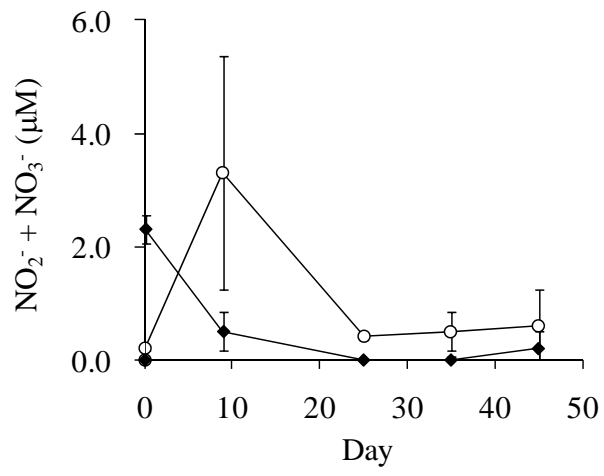


Fig. 10

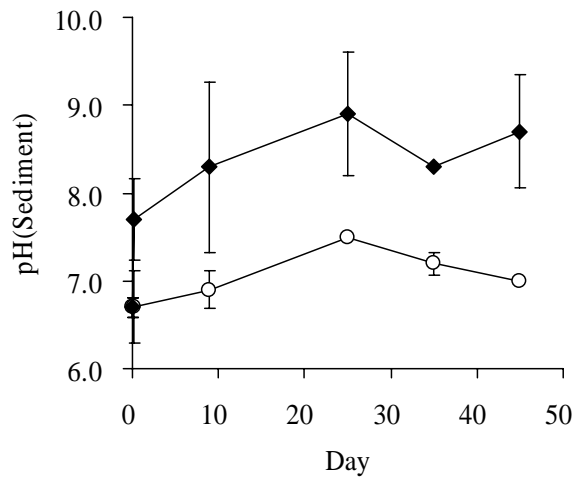


Fig. 11

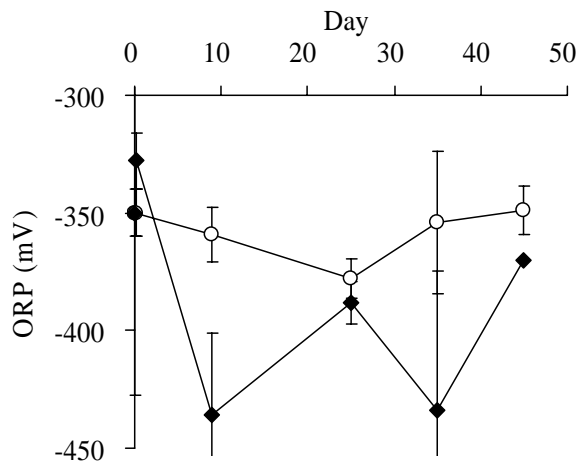


Fig. 12

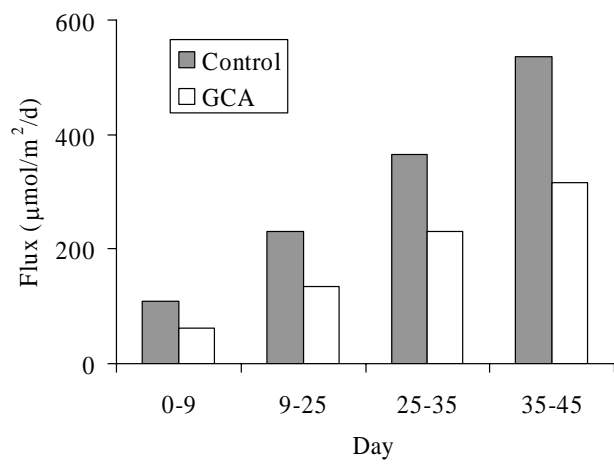


Fig. 13

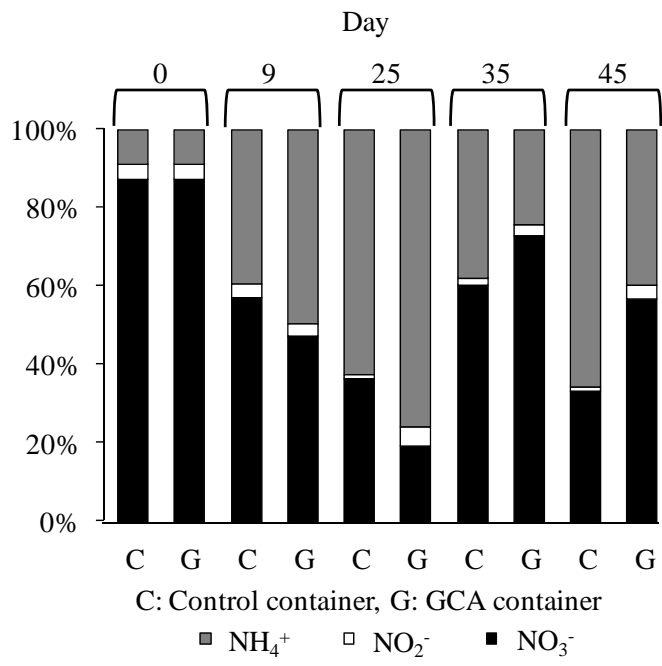


Fig. 14